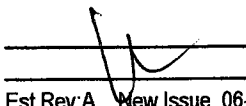



Date: Friday, 13/10/2006 10:18:47 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: OUTLET GASKET
Job Number	: 28546		
Estimate Number	: 12422		
P.O. Number	: N/A	Part Number	: D34759
This Issue	: 13/10/2006 S.O. No. : N/A	Drawing Number	: D3475 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 13/09/2006 Type : SMALL /MED FAB	Drawing Revision	: B
Previous Run	: 27456	Material	: N/A
Written By	: 	Due Date	: 06/10/2006 Qty: 4 Um: Each
Checked & Approved By	: 		
Comment	: Est Rev:A New Issue 06-05-24 JLM		

Additional Product

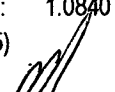
Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	D3255	Gasket
-----	-------	--------



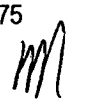
Comment: Qty.: 0.2710 Each(s)/Unit Total : 1.0840 Each(s)
 high temp. silicone sheet ..063(D3255)
 Batch: B326473  06 10 13

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

1-Cut as per Dwg D3475

Dwg Rev: B  06 10 13Prog Rev: B

2-Deburr if necessary

(4)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



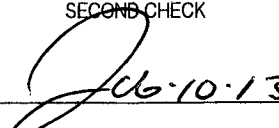
Comment: INSPECT PARTS AS THEY COME OFF MACHINE

(4)

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK


 06-10-13 (4)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 7444
 06-10-13

(4)

Date: Friday, 13/10/2006 10:18:47 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTLET GASKET

Job Number: 28546

Part Number: D34759

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION QC21

SP 06/10/16

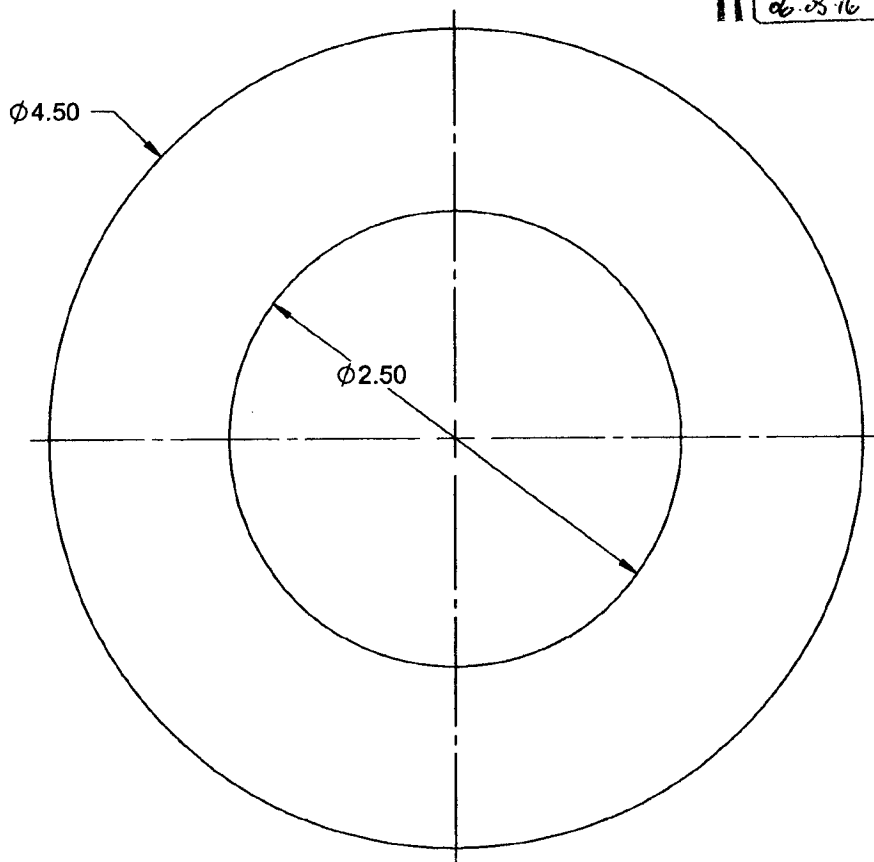
Job Completion



C. Lacelle 10/13

DART

DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>th</i>	APPROVED <i>th</i>	DRAWING NO. D3475	REV. B SHEET 7 OF 7
DATE 06.05.16		TITLE DUMP OUTLET	SCALE 1:1

RELEASED
06-05-16**REFERENCE ONLY****D3475-9 OUTLET GASKET****NOTES:**

- 1) MATERIAL: RED (OR GRAY) 60 DUROMETER HI-TEMPERATURE SILICONE SHEET, 0.063 THICK (REF. DART SPEC. M-SIL60-S.063)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

COPYRIGHT © 2005 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

